

Universidad Nacional Autónoma de México  
 Facultad de Química  
 Departamento de Ingeniería Metalúrgica  
 Introducción a la Ingeniería de Procesos Metalúrgicos y de Materiales  
 Profesor: Luis Enrique Jardón Pérez  
**Tablas y Ecuaciones de Dinámica de Fluidos**

**Componentes del tensor de esfuerzos para fluidos newtonianos en coordenadas cartesianas<sup>1</sup> (x, y, z):**

$$\bar{\tau}_{xx} = -\mu \left[ 2 \frac{\partial v_x}{\partial x} - \frac{2}{3} (\nabla \cdot \vec{v}) \right]$$

$$\bar{\tau}_{yy} = -\mu \left[ 2 \frac{\partial v_y}{\partial y} - \frac{2}{3} (\nabla \cdot \vec{v}) \right]$$

$$\bar{\tau}_{zz} = -\mu \left[ 2 \frac{\partial v_z}{\partial z} - \frac{2}{3} (\nabla \cdot \vec{v}) \right]$$

$$\bar{\tau}_{xy} = \bar{\tau}_{yx} = -\mu \left[ \frac{\partial v_x}{\partial y} + \frac{\partial v_y}{\partial x} \right]$$

$$\bar{\tau}_{xz} = \bar{\tau}_{zx} = -\mu \left[ \frac{\partial v_x}{\partial z} + \frac{\partial v_z}{\partial x} \right]$$

$$\bar{\tau}_{yz} = \bar{\tau}_{zy} = -\mu \left[ \frac{\partial v_y}{\partial z} + \frac{\partial v_z}{\partial y} \right]$$

<sup>1</sup>  $\nabla \cdot \vec{v} = \frac{\partial v_x}{\partial x} + \frac{\partial v_y}{\partial y} + \frac{\partial v_z}{\partial z}$

**Componentes del tensor de esfuerzos para fluidos newtonianos en coordenadas cilíndricas<sup>2</sup> ( $r, \theta, z$ ):**

$$\bar{\tau}_{rr} = -\mu \left[ 2 \frac{\partial v_r}{\partial r} - \frac{2}{3} (\nabla \cdot \vec{v}) \right]$$

$$\bar{\tau}_{\theta\theta} = -\mu \left[ 2 \left( \frac{1}{r} \frac{\partial v_\theta}{\partial \theta} + \frac{v_r}{r} \right) - \frac{2}{3} (\nabla \cdot \vec{v}) \right]$$

$$\bar{\tau}_{zz} = -\mu \left[ 2 \frac{\partial v_z}{\partial z} - \frac{2}{3} (\nabla \cdot \vec{v}) \right]$$

$$\bar{\tau}_{r\theta} = \bar{\tau}_{\theta r} = -\mu \left[ \frac{1}{r} \frac{\partial v_r}{\partial \theta} + r \frac{\partial}{\partial r} \left( \frac{v_\theta}{r} \right) \right]$$

$$\bar{\tau}_{rz} = \bar{\tau}_{zr} = -\mu \left[ \frac{\partial v_r}{\partial z} + \frac{\partial v_z}{\partial r} \right]$$

$$\bar{\tau}_{\theta z} = \bar{\tau}_{z\theta} = -\mu \left[ \frac{\partial v_\theta}{\partial z} + \frac{1}{r} \frac{\partial v_z}{\partial \theta} \right]$$

$$^2 \nabla \cdot \vec{v} = \frac{1}{r} \frac{\partial}{\partial r} (r v_r) + \frac{1}{r} \frac{\partial v_\theta}{\partial \theta} + \frac{\partial v_z}{\partial z}$$

**Componentes del tensor de esfuerzos para fluidos newtonianos en coordenadas esféricas<sup>3</sup> ( $r, \theta, \phi$ ):**

$$\bar{\tau}_{rr} = -\mu \left[ 2 \frac{\partial v_r}{\partial r} - \frac{2}{3} (\nabla \cdot \bar{v}) \right]$$

$$\bar{\tau}_{\theta\theta} = -\mu \left[ 2 \left( \frac{1}{r} \frac{\partial v_\theta}{\partial \theta} + \frac{v_r}{r} \right) - \frac{2}{3} (\nabla \cdot \bar{v}) \right]$$

$$\bar{\tau}_{\varphi\varphi} = -\mu \left[ 2 \left( \frac{1}{r \sin \theta} \frac{\partial v_\varphi}{\partial \varphi} + \frac{v_r}{r} + \frac{v_\theta \cot \theta}{r} \right) - \frac{2}{3} (\nabla \cdot \bar{v}) \right]$$

$$\bar{\tau}_{r\theta} = \bar{\tau}_{\theta r} = -\mu \left[ \frac{1}{r} \frac{\partial v_r}{\partial \theta} + r \frac{\partial}{\partial r} \left( \frac{v_\theta}{r} \right) \right]$$

$$\bar{\tau}_{r\varphi} = \bar{\tau}_{\varphi r} = -\mu \left[ \frac{1}{r \sin \theta} \frac{\partial v_r}{\partial \varphi} + r \frac{\partial}{\partial r} \left( \frac{v_\varphi}{r} \right) \right]$$

$$\bar{\tau}_{\theta\varphi} = \bar{\tau}_{\varphi\theta} = -\mu \left[ \frac{1}{r \sin \theta} \frac{\partial v_\theta}{\partial \varphi} + \frac{\sin \theta}{r} \frac{\partial}{\partial \theta} \left( \frac{v_\varphi}{\sin \theta} \right) \right]$$

$$^3 \nabla \cdot \bar{v} = \frac{1}{r^2} \frac{\partial}{\partial r} (r^2 v_r) + \frac{1}{r \sin \theta} \frac{\partial}{\partial \theta} (v_\theta \sin \theta) + \frac{1}{r \sin \theta} \frac{\partial v_\varphi}{\partial \varphi}$$

## **CONSERVACIÓN DE MASA**

**Ecuación de continuidad (conservación de masa) en coordenadas cartesianas (x, y, z):**

$$-\left[ \frac{\partial}{\partial x}(\rho v_x) + \frac{\partial}{\partial y}(\rho v_y) + \frac{\partial}{\partial z}(\rho v_z) \right] = \frac{\partial \rho}{\partial t}$$

**Ecuación de continuidad (conservación de masa) en coordenadas cilíndricas (r, θ, z):**

$$-\left[ \frac{1}{r} \frac{\partial}{\partial r}(\rho r v_r) + \frac{1}{r} \frac{\partial}{\partial \theta}(\rho v_\theta) + \frac{\partial}{\partial z}(\rho v_z) \right] = \frac{\partial \rho}{\partial t}$$

**Ecuación de continuidad (conservación de masa) en coordenadas esféricas (r, θ, φ):**

$$-\left[ \frac{1}{r^2} \frac{\partial}{\partial r}(\rho r^2 v_r) + \frac{1}{r \sin \theta} \frac{\partial}{\partial \theta}(\rho v_\theta \sin \theta) + \frac{1}{r \sin \theta} \frac{\partial}{\partial \phi}(\rho v_\phi) \right] = \frac{\partial \rho}{\partial t}$$

## **CONSERVACIÓN DE MOMENTUM**

**Ecuaciones de Navier – Stokes (conservación de momentum) en coordenadas cartesianas (x, y, z) en términos de  $\bar{\tau}$ .**

**Componente x:**

$$\rho \left( \frac{\partial v_x}{\partial t} + v_x \frac{\partial v_x}{\partial x} + v_y \frac{\partial v_x}{\partial y} + v_z \frac{\partial v_x}{\partial z} \right) = - \frac{\partial P}{\partial x} - \left( \frac{\partial \bar{\tau}_{xx}}{\partial x} + \frac{\partial \bar{\tau}_{yx}}{\partial y} + \frac{\partial \bar{\tau}_{zx}}{\partial z} \right) + \rho g_x$$

**Componente y:**

$$\rho \left( \frac{\partial v_y}{\partial t} + v_x \frac{\partial v_y}{\partial x} + v_y \frac{\partial v_y}{\partial y} + v_z \frac{\partial v_y}{\partial z} \right) = - \frac{\partial P}{\partial y} - \left( \frac{\partial \bar{\tau}_{xy}}{\partial x} + \frac{\partial \bar{\tau}_{yy}}{\partial y} + \frac{\partial \bar{\tau}_{zy}}{\partial z} \right) + \rho g_y$$

**Componente z:**

$$\rho \left( \frac{\partial v_z}{\partial t} + v_x \frac{\partial v_z}{\partial x} + v_y \frac{\partial v_z}{\partial y} + v_z \frac{\partial v_z}{\partial z} \right) = - \frac{\partial P}{\partial z} - \left( \frac{\partial \bar{\tau}_{xz}}{\partial x} + \frac{\partial \bar{\tau}_{yz}}{\partial y} + \frac{\partial \bar{\tau}_{zz}}{\partial z} \right) + \rho g_z$$

**Ecuaciones de Navier – Stokes (conservación de momentum) en coordenadas cartesianas (x, y, z) para un fluido incompresible ( $\rho = \text{cte}$ ) y newtoniano ( $\mu = \text{cte}$ ).**

**Componente x:**

$$\rho \left( \frac{\partial v_x}{\partial t} + v_x \frac{\partial v_x}{\partial x} + v_y \frac{\partial v_x}{\partial y} + v_z \frac{\partial v_x}{\partial z} \right) = - \frac{\partial P}{\partial x} + \mu \left( \frac{\partial^2 v_x}{\partial x^2} + \frac{\partial^2 v_x}{\partial y^2} + \frac{\partial^2 v_x}{\partial z^2} \right) + \rho g_x$$

**Componente y:**

$$\rho \left( \frac{\partial v_y}{\partial t} + v_x \frac{\partial v_y}{\partial x} + v_y \frac{\partial v_y}{\partial y} + v_z \frac{\partial v_y}{\partial z} \right) = - \frac{\partial P}{\partial y} + \mu \left( \frac{\partial^2 v_y}{\partial x^2} + \frac{\partial^2 v_y}{\partial y^2} + \frac{\partial^2 v_y}{\partial z^2} \right) + \rho g_y$$

**Componente z:**

$$\rho \left( \frac{\partial v_z}{\partial t} + v_x \frac{\partial v_z}{\partial x} + v_y \frac{\partial v_z}{\partial y} + v_z \frac{\partial v_z}{\partial z} \right) = - \frac{\partial P}{\partial z} + \mu \left( \frac{\partial^2 v_z}{\partial x^2} + \frac{\partial^2 v_z}{\partial y^2} + \frac{\partial^2 v_z}{\partial z^2} \right) + \rho g_z$$

**Ecuaciones de Navier – Stokes (conservación de momentum) en coordenadas cilíndricas ( $r, \theta, z$ ) en términos de  $\bar{\tau}$ .**

**Componente r:**

$$\rho \left( \frac{\partial v_r}{\partial t} + v_r \frac{\partial v_r}{\partial r} + \frac{v_\theta}{r} \frac{\partial v_r}{\partial \theta} - \frac{v_\theta^2}{r} + v_z \frac{\partial v_r}{\partial z} \right) = - \frac{\partial P}{\partial r} - \left( \frac{1}{r} \frac{\partial}{\partial r} (r \bar{\tau}_{rr}) + \frac{1}{r} \frac{\partial \bar{\tau}_{r\theta}}{\partial \theta} - \frac{\bar{\tau}_{\theta\theta}}{r} + \frac{\partial \bar{\tau}_{rz}}{\partial z} \right) + \rho g_r$$

**Componente  $\theta$ :**

$$\rho \left( \frac{\partial v_\theta}{\partial t} + v_r \frac{\partial v_\theta}{\partial r} + \frac{v_\theta}{r} \frac{\partial v_\theta}{\partial \theta} + \frac{v_r v_\theta}{r} + v_z \frac{\partial v_\theta}{\partial z} \right) = - \frac{1}{r} \frac{\partial P}{\partial \theta} - \left( \frac{1}{r^2} \frac{\partial}{\partial r} (r^2 \bar{\tau}_{r\theta}) + \frac{1}{r} \frac{\partial \bar{\tau}_{\theta\theta}}{\partial \theta} + \frac{\partial \bar{\tau}_{z\theta}}{\partial z} \right) + \rho g_\theta$$

**Componente z:**

$$\rho \left( \frac{\partial v_z}{\partial t} + v_r \frac{\partial v_z}{\partial r} + \frac{v_\theta}{r} \frac{\partial v_z}{\partial \theta} + v_z \frac{\partial v_z}{\partial z} \right) = - \frac{\partial P}{\partial z} - \left( \frac{1}{r} \frac{\partial}{\partial r} (r \bar{\tau}_{rz}) + \frac{1}{r} \frac{\partial \bar{\tau}_{\theta z}}{\partial \theta} + \frac{\partial \bar{\tau}_{zz}}{\partial z} \right) + \rho g_z$$

**Ecuaciones de Navier – Stokes (conservación de momentum) en coordenadas cilíndricas ( $r, \theta, z$ ) para un fluido incompresible ( $\rho = \text{cte}$ ) y newtoniano ( $\mu = \text{cte}$ ).**

**Componente r:**

$$\rho \left( \frac{\partial v_r}{\partial t} + v_r \frac{\partial v_r}{\partial r} + \frac{v_\theta}{r} \frac{\partial v_r}{\partial \theta} - \frac{v_\theta^2}{r} + v_z \frac{\partial v_r}{\partial z} \right) = - \frac{\partial P}{\partial r} + \mu \left[ \frac{\partial}{\partial r} \left( \frac{1}{r} \frac{\partial}{\partial r} (r v_r) \right) + \frac{1}{r^2} \frac{\partial^2 v_r}{\partial \theta^2} - \frac{2}{r^2} \frac{\partial v_\theta}{\partial \theta} + \frac{\partial^2 v_r}{\partial z^2} \right] + \rho g_r$$

**Componente  $\theta$ :**

$$\rho \left( \frac{\partial v_\theta}{\partial t} + v_r \frac{\partial v_\theta}{\partial r} + \frac{v_\theta}{r} \frac{\partial v_\theta}{\partial \theta} + \frac{v_r v_\theta}{r} + v_z \frac{\partial v_\theta}{\partial z} \right) = - \frac{1}{r} \frac{\partial P}{\partial \theta} + \mu \left[ \frac{\partial}{\partial r} \left( \frac{1}{r} \frac{\partial}{\partial r} (r v_\theta) \right) + \frac{1}{r^2} \frac{\partial^2 v_\theta}{\partial \theta^2} + \frac{2}{r^2} \frac{\partial v_r}{\partial \theta} + \frac{\partial^2 v_\theta}{\partial z^2} \right] + \rho g_\theta$$

**Componente z:**

$$\rho \left( \frac{\partial v_z}{\partial t} + v_r \frac{\partial v_z}{\partial r} + \frac{v_\theta}{r} \frac{\partial v_z}{\partial \theta} + v_z \frac{\partial v_z}{\partial z} \right) = - \frac{\partial P}{\partial z} + \mu \left[ \frac{1}{r} \frac{\partial}{\partial r} \left( r \frac{\partial v_z}{\partial r} \right) + \frac{1}{r^2} \frac{\partial^2 v_z}{\partial \theta^2} + \frac{\partial^2 v_z}{\partial z^2} \right] + \rho g_z$$

**Ecuaciones de Navier – Stokes (conservación de momentum) en coordenadas esféricas ( $r, \theta, \varphi$ ) en términos de  $\bar{\tau}$ .**

**Componente r:**

$$\rho \left( \frac{\partial v_r}{\partial t} + v_r \frac{\partial v_r}{\partial r} + \frac{v_\theta}{r} \frac{\partial v_r}{\partial \theta} + \frac{v_\varphi}{r \sin \theta} \frac{\partial v_r}{\partial \varphi} - \frac{v_\theta^2 + v_\varphi^2}{r} \right) = - \frac{\partial P}{\partial r} - \left( \frac{1}{r^2} \frac{\partial}{\partial r} (r^2 \bar{\tau}_{rr}) + \frac{1}{r \sin \theta} \frac{\partial}{\partial \theta} (\bar{\tau}_{r\theta} \sin \theta) + \frac{1}{r \sin \theta} \frac{\partial \bar{\tau}_{r\varphi}}{\partial \varphi} - \frac{\bar{\tau}_{\theta\theta} + \bar{\tau}_{\varphi\varphi}}{r} \right) + \rho g_r$$

**Componente  $\theta$ :**

$$\begin{aligned} \rho \left( \frac{\partial v_\theta}{\partial t} + v_r \frac{\partial v_\theta}{\partial r} + \frac{v_\theta}{r} \frac{\partial v_\theta}{\partial \theta} + \frac{v_\varphi}{r \sin \theta} \frac{\partial v_\theta}{\partial \varphi} + \frac{v_r v_\theta}{r} - \frac{v_\varphi^2 \cot \theta}{r} \right) \\ = - \frac{1}{r} \frac{\partial P}{\partial \theta} - \left( \frac{1}{r^2} \frac{\partial}{\partial r} (r^2 \bar{\tau}_{r\theta}) + \frac{1}{r \sin \theta} \frac{\partial}{\partial \theta} (\bar{\tau}_{\theta\theta} \sin \theta) + \frac{1}{r \sin \theta} \frac{\partial \bar{\tau}_{\theta\varphi}}{\partial \varphi} \right. \\ \left. - \frac{\bar{\tau}_{r\theta}}{r} - \frac{\cot \theta}{r} \bar{\tau}_{\varphi\varphi} \right) + \rho g_\theta \end{aligned}$$

**Componente  $\varphi$ :**

$$\rho \left( \frac{\partial v_\varphi}{\partial t} + v_r \frac{\partial v_\varphi}{\partial r} + \frac{v_\theta}{r} \frac{\partial v_\varphi}{\partial \theta} + \frac{v_\varphi}{r \sin \theta} \frac{\partial v_\varphi}{\partial \varphi} + \frac{v_r v_\varphi}{r} - \frac{v_\theta v_\varphi \cot \theta}{r} \right) = - \frac{1}{r \sin \theta} \frac{\partial P}{\partial \varphi} - \left( \frac{1}{r^2} \frac{\partial}{\partial r} (r^2 \bar{\tau}_{r\varphi}) + \frac{1}{r} \frac{\partial \bar{\tau}_{\theta\varphi}}{\partial \theta} + \frac{1}{r \sin \theta} \frac{\partial \bar{\tau}_{\varphi\varphi}}{\partial \varphi} \right. \\ \left. - \frac{\bar{\tau}_{r\varphi}}{r} + \frac{2 \cot \theta}{r} \bar{\tau}_{\theta\varphi} \right) + \rho g_\varphi$$

**Ecuaciones de Navier – Stokes (conservación de momentum) en coordenadas esféricas ( $r, \theta, \varphi$ ) para un fluido incompresible ( $\rho = \text{cte}$ ) y newtoniano ( $\mu = \text{cte}$ )<sup>4</sup>.**

**Componente r:**

$$\rho \left( \frac{\partial v_r}{\partial t} + v_r \frac{\partial v_r}{\partial r} + \frac{v_\theta}{r} \frac{\partial v_r}{\partial \theta} + \frac{v_\varphi}{r \sin \theta} \frac{\partial v_r}{\partial \varphi} - \frac{v_\theta^2 + v_\varphi^2}{r} \right) = - \frac{\partial P}{\partial r} + \mu \left[ \nabla^2 v_r - \frac{2}{r^2} v_r - \frac{2}{r^2} \frac{\partial v_\theta}{\partial \theta} - \frac{2}{r^2} v_\theta \cot \theta - \frac{1}{r^2 \sin \theta} \frac{\partial v_\varphi}{\partial \varphi} \right] + \rho g_r$$

**Componente  $\theta$ :**

$$\rho \left( \frac{\partial v_\theta}{\partial t} + v_r \frac{\partial v_\theta}{\partial r} + \frac{v_\theta}{r} \frac{\partial v_\theta}{\partial \theta} + \frac{v_\varphi}{r \sin \theta} \frac{\partial v_\theta}{\partial \varphi} + \frac{v_r v_\theta}{r} - \frac{v_\varphi^2 \cot \theta}{r} \right) = - \frac{1}{r} \frac{\partial P}{\partial \theta} + \mu \left[ \nabla^2 v_\theta + \frac{2}{r^2} \frac{\partial v_r}{\partial \theta} - \frac{v_\theta}{r^2 \sin^2 \theta} - \frac{2 \cos \theta}{r^2 \sin^2 \theta} \frac{\partial v_\varphi}{\partial \varphi} \right] + \rho g_\theta$$

**Componente  $\varphi$ :**

$$\begin{aligned} \rho \left( \frac{\partial v_\varphi}{\partial t} + v_r \frac{\partial v_\varphi}{\partial r} + \frac{v_\theta}{r} \frac{\partial v_\varphi}{\partial \theta} + \frac{v_\varphi}{r \sin \theta} \frac{\partial v_\varphi}{\partial \varphi} + \frac{v_r v_\varphi}{r} - \frac{v_\theta v_\varphi \cot \theta}{r} \right) \\ = - \frac{1}{r \sin \theta} \frac{\partial P}{\partial \varphi} + \mu \left[ \nabla^2 v_\varphi - \frac{v_\varphi}{r^2 \sin^2 \theta} + \frac{2}{r^2 \sin \theta} \frac{\partial v_r}{\partial \varphi} + \frac{2 \cos \theta}{r^2 \sin^2 \theta} \frac{\partial v_\theta}{\partial \varphi} \right] + \rho g_\varphi \end{aligned}$$

<sup>4</sup>  $\nabla^2 = \frac{1}{r^2} \frac{\partial}{\partial r} \left( r^2 \frac{\partial}{\partial r} \right) + \frac{1}{r^2 \sin \theta} \frac{\partial}{\partial \theta} \left( \sin \theta \frac{\partial}{\partial \theta} \right) + \frac{1}{r^2 \sin^2 \theta} \left( \frac{\partial^2}{\partial \varphi^2} \right)$

Tabla.- Viscosidad de varios fluidos a diferentes temperaturas.

<b>Fluido</b>	<b>Temperatura (°C)</b>	<b>Viscosidad (cP)</b>	<b>Viscosidad (N s m<sup>-2</sup>)</b>
<b>Hidrógeno</b>	0	0.0084	$8.4 \times 10^{-6}$
	20.7	0.0088	8.8
	229	0.0126	12.6
	490	0.0167	16.7
	825	0.0214	21.4
<b>Aire</b>	0	0.0171	$17.1 \times 10^{-6}$
	18	0.0183	18.3
	229	0.0264	26.4
	409	0.0341	34.1
	810	0.0442	44.2
	1134	0.0521	52.2
<b>Agua</b>	0	1.79	$17.9 \times 10^{-3}$
	20	1.01	10.1
	60	0.469	4.69
	100	0.284	2.84
<b>Hierro</b>	1550	6.7	$6.7 \times 10^{-3}$
	1600	6.1	6.1
	1700	5.6	5.6
	1800	5.3	5.3
	1850	5.2	5.2

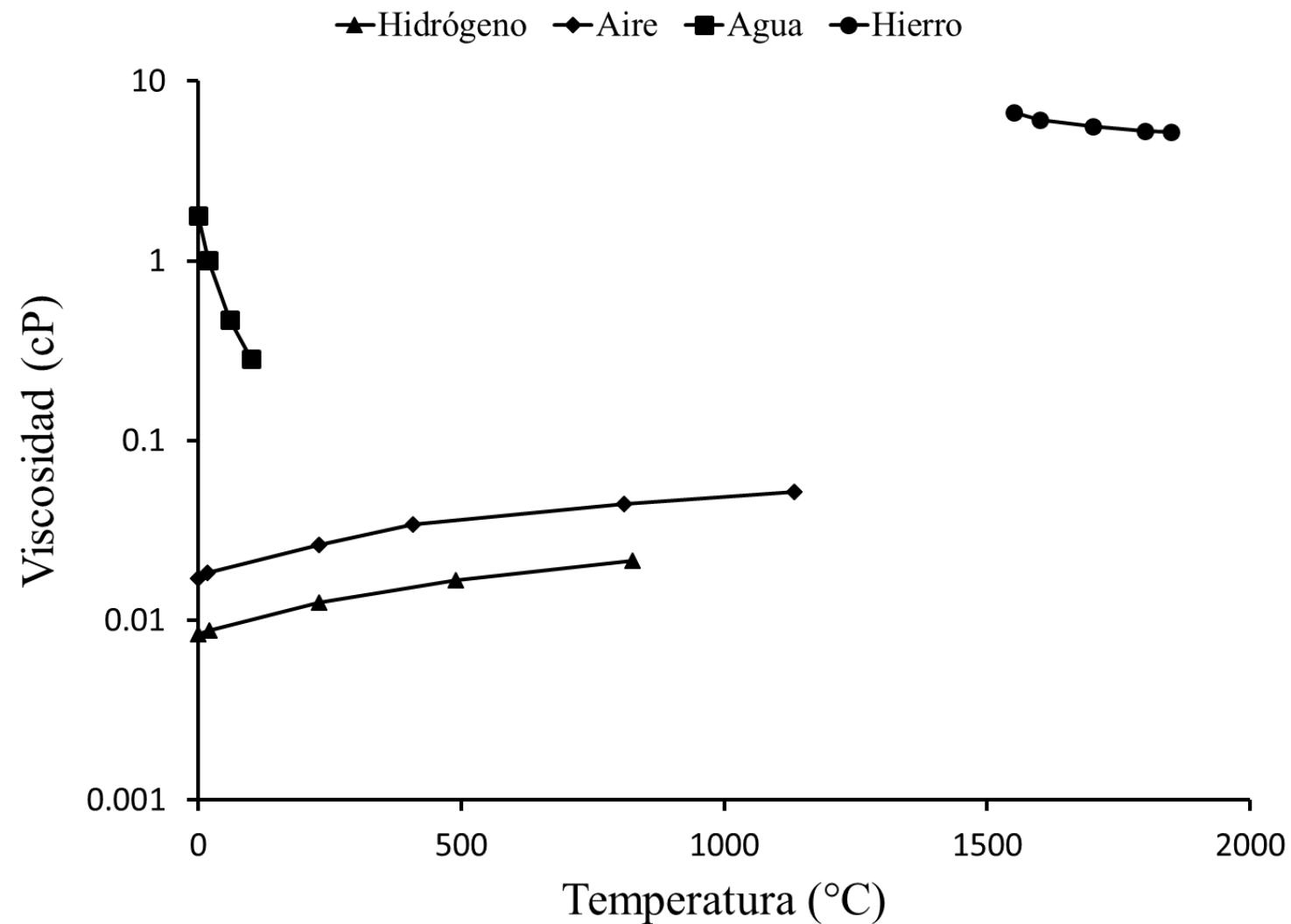


Figura.- Viscosidad de diversos fluidos en función de la temperatura.

Tabla.- Longitud equivalente para distintos accesorios de tubería.

<b>Accesorio</b>	<b>Diámetros de tubería</b>
Codo de 45°	15
Codo de 90° (radio estándar)	30 - 40
Codo de 90° (cuadrado)	60
Entrada a una conexicón en T desde un lateral	60
Entrada a una conexicón en T hacia un lateral	90
Uniones y coples	Despreciable
Válvula de globo totalmente abierta	60 - 300
Válvula de compuerta totalmente abierta	7
Válvula de compuerta abierta 3/4	40
Válvula de compuerta abierta 1/2	200
Válvula de compuerta abierta 1/4	800

Tabla.- Valores típicos de rugosidad relativa (e).

<b>Material</b>	<b>e (m)</b>
Concreto con acabado	$5 \times 10^{-5}$
Concreto sin acabado	$1.3 \times 10^{-4}$
Hierro colado	$1.5 - 2 \times 10^{-4}$
Ladrillo	$2 - 3 \times 10^{-4}$
Metal corrugado	$1.5 - 3 \times 10^{-3}$

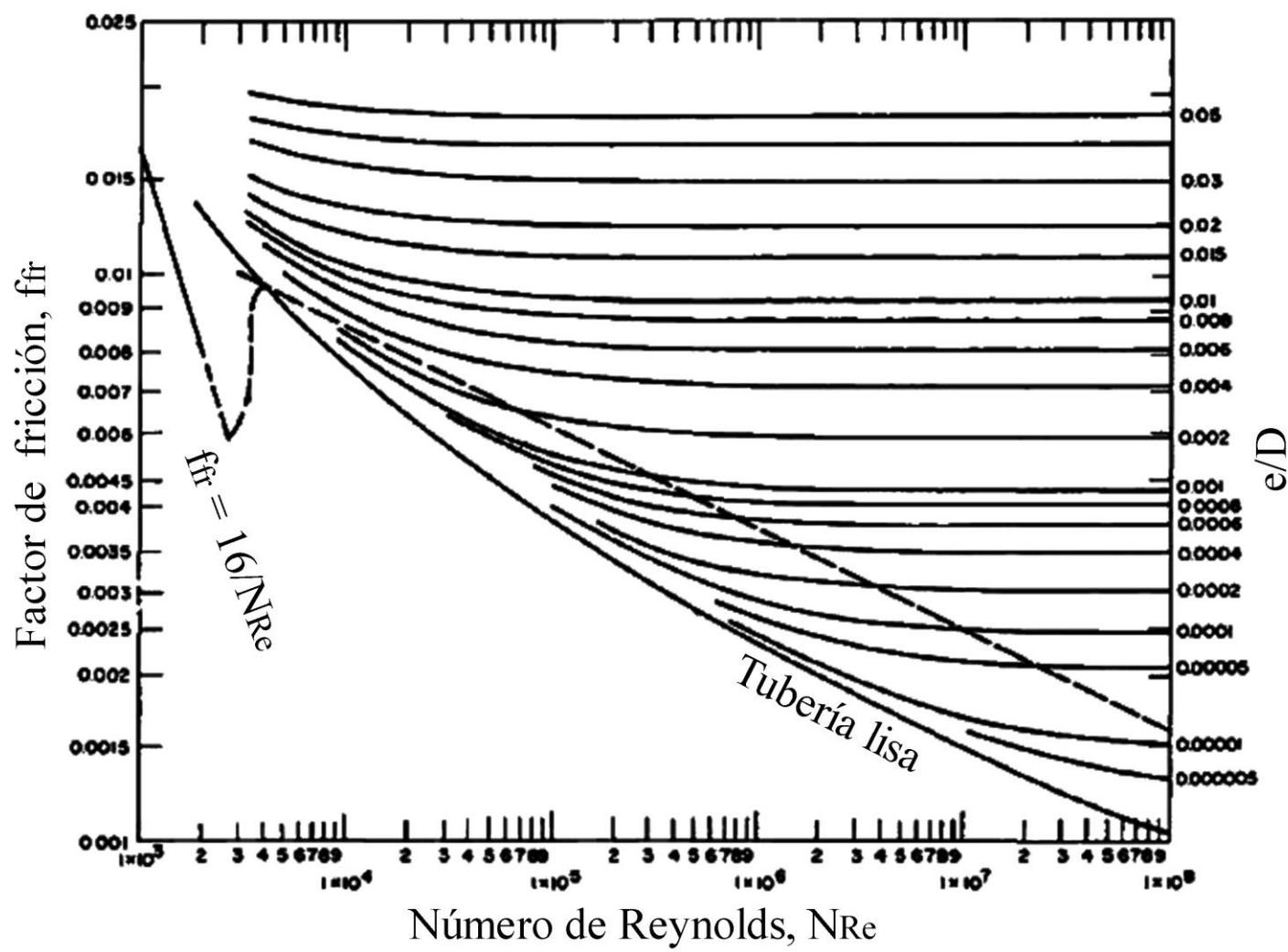


Figura.- Factor de fricción ( $f_{fr}$ ) en función del número de Reynolds ( $N_{Re}$ ) y la relación entre rugosidad relativa y diámetro de la tubería ( $e/D$ ).